: DART 5-MAN 3-POINT FWD FACING SHOULDER

User:

Wednesday, 22/10/2008 11:24:35 AM

Julie Dawson

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 42791

S.O. No. :

Estimate Number

: 12866

P.O. Number

This Issue

: 22/10/2008 : NC

Prsht Rev.

First Issue **Previous Run**

Written By

: 42750

: //

: SMALL /MED FAB Type

Part Number

Drawing Number

Drawing Name

Project Number Drawing Revision

Material **Due Date**

: 30/10/2008

: N/A

HARNESS KIT

: D412702043B

: IIN D412-702 REV E

Qty:

1 Um:

Each

Checked & Approved By

Comment

: est rev A 07.05.10 new issue EC

est rev C 07.06.20 changed AN44 4A to AN444A EC

Est Rev:D 07-07-06 As per Rev E JLM

Est Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

DOCUMENT CONTROL

1.0

JUD 08,11.10

Comment: DOCUMENT CONTROL

D412702059

Photocopy bluefile & type labels per PPP D412-702-043B CHG003

1.0000 Each(s)/Unit__Total:

1:0000 Each(s)

Grommet

Comment: Qty.:

GROMMET KI

3.0

2.0

batch: D412702101B

Harness Assembly

1.0000 Each(s)/Unit

Total:

1.0000 Each(s) ---



Comment: Qty.:

HARNESS ASSEMBLY

sФ

4.0

D412702103E

batch:

Harness Assembly



1.0000 Each(s)

Comment: Qty.:

HARNESS AS

1.0000 Each(s)/Unit

Total:

5.0

batch: D412702105B

Harness Assembly

Comment: Qty.:

1.0000 Each(s)/Unit

Total:

1.0000 Each(s)

HARNESS ASSEMBLY

batch:

Dart Ae	rospace	Ltd								
N/O:			V	VORK ORDER	CHANGES					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
					·					
				•						
Part No	•	PAR #:	Fault Ca	tegory:	NC	R: Yes	No DQ	A:	Date:	
						QA: N	C Close	d:	_ Date: _	
NCR:		, V	VORK OR	DER NON-CON	IFORMANCE	(NCR)			
		Description of NC	Corrective Action Section B			Vor		fication	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Des Chief E	cription ng			on C	Chief Eng	QC Inspector
								. (
									·	
				•						

	nesday, 22/10/2008 11:24:35 AM Dawson	Process Sheet	
Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name: DART 5-N	MAN 3-POINT FWD FACING SHOULDER HARNESS
· •	:	. KIT	
Job Number:	42791	Part Number: D4127020	043B
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
6.0	D412702107B	Hamess Assembly	
Comme	ent: Qty.: 1.0000 Each(s)/Unit Total : HARNESS ASSEMBLY	1.0000 Each(s)	12
	batch:	6 13431100	11 > 08/10/23 @
7.0	D412702109B	Hamess Assembly New Radich	
Comme	ent: Qty.: 1.0000 Each(s)/Unit Total:	1.0000 Each(s)	
<i>J</i>	harness assembly batch: 42 799		8 08/10/2 XI
8.0	D35421	Bracket .	
Comme	ent: Qty.: 2.0000 Each(s)/Unit Total:	2.0000 Each(s)	
O	BRACKET 32/29		5 50/130
9.0	D35711	Guide	70 - 07/10/23(2)
		00005 14)	
Comme	ent: Oty.: 3.0000 Each(s)/Unit Total : GUIDE batch: 46233	3.0000 Each(s)	S = 51 100 C
10.0	D35713	Guide	187 08/10/35/KI
Comme	ent: Qty.: 2.0000 Each(s)/Unit Total:	2.0000 Each(s)	10
	GUIDE HOSSI		83 0876/23 CM
11.0	D3578041	Doubler	
Comme	ent: Qty.: 6.0000 Each(s)/Unit Total:	6.0000 Each(s)	
	DOUBLER 39376		15 08/6/23 (x)
12.0	D3610041	Bracket	ζ.
Comme	ent: Qty.: 2.0000 Each(s)/Unit Total : BRACKET	2.0000 Each(s)	18
	batch: 40589		/ S 08/10/23 (x)
	·		<i>.</i>

Dart Ae	rospace	Ltd								
N/O:		. ()	V	VORK ORDER CH	ANGES					
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		·	:							
Part No	:	PAR #:	Fault Ca	tegory:	NCI	R: Yes	No DQ/	A:	Date:	
						QA: N	C Closed	d:	Date:	
NCR:		V	VORK OR	DER NON-CONFO	RMANCE	(NCR)		· · · · · · · · · · · · · · · · · · ·	
DATE STEP		Description of NC Section A	Initial Chief Eng	Corrective Action Action Descrip	Section B	Sign & Verification Section C		Approval Chief Eng	Approval QC Inspector	
				<u> </u>						

	Inesday, 22/10/2008 11:24:35 AM Dawson	Process Sheet	
Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name: DART 5-MAN	N 3-POINT FWD FACING SHOULDER HARNESS
Job Number:	<i>4</i> 2791	KIT Part Number: D412702043	R
Job Number:		Part Number, D412702043	Ь
Seq. #:	Machine Or Operation:	Description :	
13.0	D36181	CAP	
Comme	ent: Qty.: 2.0000 Each(s)/Unit Total:	2.0000 Each(s)	n
· · · ·	batch: 3242C		18 08/0/23 (A)
, 14.0	AN410A	Bolt	
Comme	ent: Qty.: 4.0000 Each(s)/Unit Total: Bolt	4.0000 Each(s)	18
	batch: 107178		(X) 08/6/23(X)
15.0	AN444A	Bolt	
Commo	ant: Otro 2 0000 Each(s)// Init Total :	2 0000 Each(a)	
Comme	ent: Qty.: 2.0000 Each(s)/Unit Total:	2.0000 Each(s)	λ 2
16.0	batch: 104806 MS24693S274	Screw	/>> 08/10/23 (XI)
_			
Comme	ent: Qty.: 2.0000 Each(s)/Unit Total:		10
	Screw M10856w		/83 e8/10/23 (A)
17.0	MS24694S56	SCREW	
			.
Comme	ent: Qty.: 3.0000 Each(s)/Unit Total: SCREW	3.0000 Each(s)	l e
	batch: Mijov	1.10.7	183 08/MZXX
18.0	MS24694S58	Screw	
Commo	int: Other 2 0000 Feeb (c)/I lait Tetal c	2,0000 Fach(a)	
Comme	Screw batch: 15446	``	8/6/230
19.0	MS24694S60	Screw	70 37478369
2 Comme	ent: Qty.: 1.0000 Each(s)/Unit Total:	•	18
	Screw batch: MUY	407	8) 08/6/23 (A

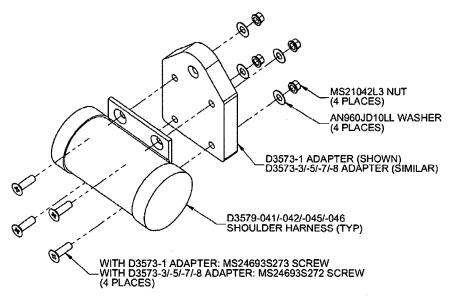
Dart Ae	rospace	Ltd							
W/O:			WO	RK ORDER CHANGI	ES				
DATE	STEP			NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				•					
Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQA	\:	Date:	
					QA: N/	C Closed	:	_ Date: _	
NCR:		V	VORK ORDE	R NON-CONFORMA	NCE (NCR)			
	STEP	Description of NC		Corrective Action Section	on B	Verific	cation	Approval Chief Eng	Approval QC Inspector
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section			
		•							

Date: Wednesday, 22/10/2008 11:24:35 AM User: Julie Dawson **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: DART 5-MAN 3-POINT FWD FACING SHOULDER HARNESS **KIT** Job Number: 42791 Part Number: D412702043B Job Number: Seq. #: **Machine Or Operation:** Description: 20.0 AN960JD416 Washer Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s) Washer batch: 21.0 AN960JD416L Washer Comment: Qty.: 4.0000 Each(s)/Unit Total: 4:0000 Each(s) Washer M108583 batch: MS21042L4 Nut Comment: Qty... 6.0000 Each(s)/Unit Total: 6.0000 Each(s) batch: CR321244 Cherry Rivet 23.0 12.0000 Each(s)/Unit Total: Comment: Qty.: 12.0000 Each(s) **Cherry Rivet** M109297 batch: QC4 INSPECT 100% KITS FOR COMPLETENESS 24.0 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 25.0 PACKAGING Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-702-043B **CHG003** Location:_ PPP Rev: 26.0 QC21 FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE U 08-12 Job Completion

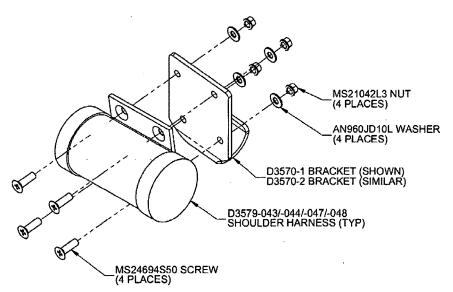
Form: rprocess

Page 4

Dart Ae	rospace	Ltd						
W/O:			WC	RK ORDER CHANGES	<u> </u>			
DATE	STEP	PROCEDURE CHANGE			Ву	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cated	Jory:	NCR: Yes I	No DOA:	Date:	
	•		radit outo			C Closed:		
NCR:		•	NORK ORD	ER NON-CONFORMAN	CE (NCR)		
		Description of NC		Corrective Action Section	 В	Verification	n Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES UNCONTROLLED COPY (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SUBJECT TO AMENDMENT WITHOUT NOTICE

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ENGINEERING

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